



**BEL 290T** 

**FULLY AUTOMATIC HIGH SPEED** 

**TOP & BOTTOM TAPE CASE SEALER** 

**EoL** 

END OF LINE

# **BEL 290T**

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TOP & BOTTOM TAPE CASE SEALER

## BEL 290 INCREASES SAFETY AND ACCESSIBILITY

Enclosed Rotary Folder for trailing flap folding combined with interlocked safety guarding means all movement is within a closed space for safe operation

## Robust, High Speed Tape Case Sealing

The BEL 290T is a rugged, heavy-duty case sealer designed for around the clock high speed applications.

The BEL 290T features the Uni-Drive System which powers both side belts with a single motor to keep the belts in sync, consistently providing a square seal even after prolonged use. This simple and rugged design will deliver years of reliable and low maintenance performance.

The BEL 290T is also equipped with a Power Save Mode to minimize energy waste during slow or paused case production upstream. With an extruded frame construction, color HMI and small footprint, this case sealer will be efficient and effective in all sorts of applications and conditions.



### **ABOUT THE BEL 290T**



## POWER SAVER MODE

Reacts to changes in case production and manages energy consumption by stopping the machine when it is not in use and restarts when case flow resumes.



### RELIABLE AND REPEATABLE PERFORMANCE

Wexxar Bel's Uni-Drive System synchronizes both side belts, eliminating case skew, ensuring a square seal even after extended periods of use.



### ON MACHINE INSTRUCTIONS

User-friendly pictorial guides and color-coded labeling for convenient operation and size changes.

#### **COMPLETE SOLUTION**

FULLY AUTOMATE YOUR PACKAGING LINE WITH THESE FORMING AND PACKING SOLUTIONS.



## WF30 S-SERIES ENHANCED SPEED

The enhanced speed package on the WF30 allows for a 30% speed boost on Wexxar Bel's ultrareliable case erector.



## BEL 290 CASE SEALER

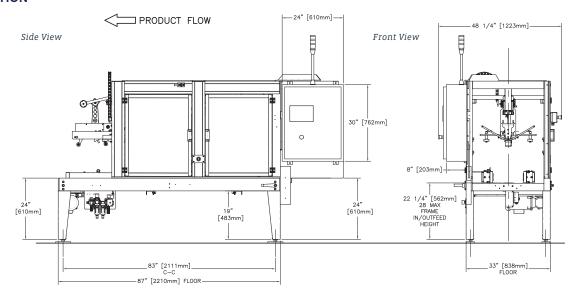
High speed fully automatic top and bottom case sealer provides a safe and effective solution for high volume and high speed operations.



## WF30 S-SERIES SURGE CONTROL

Surge control allows the WF30 case erector to adapt to the rest of the production line by speeding up or slowing down based on upstream demand.

#### **CONFIGURATION**



### **FEATURES AND BENEFITS**

- Uni-Drive squaring technology that provide consistent and uniform seal on cases
- Advanced fully interlocked guard doors allow easy access during set-up and maintenance
- User-friendly touch screen to control and monitor the machine
- Constructed with high quality components allowing for minimal levels of maintenance and operation in the most demanding working environments
- · Quick and easy size changeover in under 5 minutes

## **OPTIONAL MODIFICATIONS**

- · Auto-adjust package
- · Modifications for undersized or oversized cases
- · Enviroguard water resistant options available
- · Gap flap or other case style modifications
- · Custom voltages

### **OPTIONAL ACCESSORIES**

- Machine Management with tri-light beacon for case jam and tape monitoring
- Locking Casters
- · Digital Dial Indicators
- · External/Internal Stop Gate

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## **PRODUCT SPECIFICATIONS**

Machine Weight	1250 lbs
Machine Dimensions	107"(L) × 42"(W) × 87"(H)
Air	0.13 cubic feet per cycle at 90 p.s.i.
Electrical	120 Volts, 1 PH, 60 Hz - 10 amp draw
Speeds	up to 50 cases

Specifications are subject to change without notice.

## **CASE SIZE RANGE**

	LENGTH	WIDTH	HEIGHT
Minimum	8"	5 1/4"	5"
	203 mm	133 mm	127 mm
Maximum	32"	17 1/2"	19"
	812 mm	444 mm	483 mm

Oversize model available. Consult factory for case size ranges.

## **INFEED/OUTFEED HEIGHT**

Minimum	23" (584 mm)
Maximum	28" (711 mm)

Note: Casters add 4" to minimum and maximum height







At Wexxar Bel, corrugated container packaging applications are limited only by the imagination. Our Wexxar case formers and case sealers have been installed in nearly 40 countries and consistently bring customers the lowest cost of ownership and the highest standards of safety. Wexxar also offers the BEL line of corrugated box sealers, tapers, and packing systems as well as the IPAK line of tray and bliss formers, stackers, and sealers systems. As part of the ProMach End of Line business line, Wexxar helps our packaging customers protect and grow the reputation and trust of their consumers. ProMach is performance, and the proof is in every package.



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