

THERMAL TRANSFER RIBBONS

3520 - High performance ribbon for general purpose applications, up to 1100 m length. The SmartDate Xtra Ribbons offer a high level of versatility to code on most of your flexible packaging while ensuring durable codes from the production line until customer purchase.

Xtra durable

- **Highly legible**
From the time you produce until your product reaches the shelf, the code will remain legible, including 1D and 2D barcodes.
- **25% More resistant during production**
Whether your production process and application is in a dry, humid, hot or cold environment, the code will adhere and withstand harsh environmental conditions.
- **25% More resistant during transportation**
While your products tend to shift and suffer from friction during transport, the code on your product will remain perfectly legible.



Xtra convenient

- **Convenient**
ONE ribbon grade for your flexible packaging.
- **Reduced costs**
One ribbon grade will reduce your inventory and logistics costs.
- **High quality coding that will enhance your packaging design**
Text, logos and high-density graphics.
- **Reduced errors**
One ribbon grade for only one setup.



Xtra productivity

- **Optimize costs**
SmartDate Xtra Ribbons have been designed to help you be more productive and reduce TCO** by optimizing costs.
- **High speed coding without compromising on legibility**
Ribbon properties optimize energy use and allow for faster production rates.
- **Less production downtime*****
50-83% added roll length with better printing properties versus market standard ribbons. Fewer changes mean longer production run.
- **Lower maintenance costs**
Pinheads last longer since the ribbon requires less energy to print.
- **Reduced costs, less waste*****
More prints on a longer roll means reduced TCO.
- **100% compliant**
Fit for even the most stringent health and food regulations.



* Compared to other competitive standard ribbons.
TCO: Total Cost of Ownership. * with 3520 grade, 1100 m length for X45/X65 coders and 900 m length for the X65-128 coder versus 600 m market standard.

SmartDate® Xtra 3520 Ribbon - Specifications

Ribbon specification

Ideal for general purpose applications.

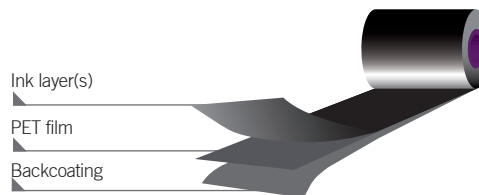
Ribbon length up to 1100 m (depending on colors).
A variety of ribbons widths for all machine variants.

Backcoating: Silicon based.
Friction coefficient: $K_d < 0.2$.

PET film: Thickness: 4 μm .
Tearing resistance: $> 220 \text{ N/mm}^2$ (MD).

Ink: Wax/Resin.
Melting point: 65°C (Manufacturer procedure).

Ribbon: Thickness (black): $< 7 \mu\text{m}$.
The ribbon is anti static build-up treated.



Certifications

Food contact: 1935/2004/EC and FDA (depending on colors).

Heavy metals: 2011/65/EC (RoHS).

REACH: Ribbons are free from the Substances of Very High Concern (SVHC).

California Proposition 65.

Halogen-free (depending on colours).

Contact us for all other regulations linked to product compliance with toxicity, waste treatment, banned components, packaging, etc.

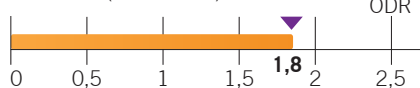
Storage and use

Storage: 5-35°C (40-95°F), 20-80% humidity rate. No shelf life in normal recommended storage conditions.

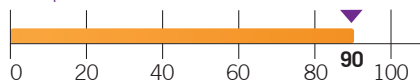
Conditions of use: Do not open with a blade. Do not exert pressure on ribbon roll. Before use, we recommend storing the ribbon at average temperature (20°C) for 24h.

PRINTING

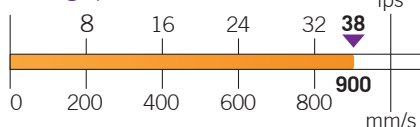
Blackness (Macbeth D19C)



Sharpness



Printing Speed



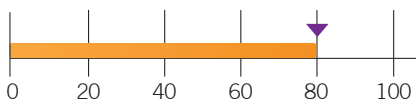
Energy



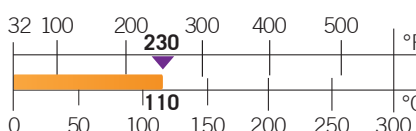
RESISTANCE

Mechanical Resistance

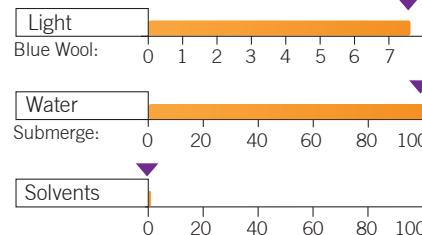
Crockmeter, 680 g/cm².
For reference only printout still readable after 200 cycles.



Heat Resistance



Other Resistances



	Width	Length
3521 For SmartDate X30	20mm	700m
	22mm	
	25mm	
3520 For SmartDate X40 / X45 X60 / X65	33 mm	550m 700m
	≤ 55mm	1100m
	> 55 mm	600m

We reserve the right to amend the design and/or specifications of our products without notice.
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150 Congress Street
Keene, NH 03431
United States of America
Tel: 800-258-5356
Fax: 603-357-1835
100 Chastain Center Blvd
Suite 165
Kennesaw, GA 30144
United States of America
Tel: 770-421-7700
Fax: 770-421-7702


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