

SHRINK BUNDLER PREVENTATIVE MAINTENANCE CHECKLIST

Machine Mfg.: _____

Machine Model #: _____

Machine Serial #: _____

#		Complete
1	Check grease fittings for lubrication	
2	Check all gearbox oil levels; fill is necessary	
3	Check alignment of seal bar assembly	
4	Check foam pad, teflon tape, knife, seal bar inserts and for wear on seal bar assembly	
5	Check all shock absorbers for wear	
6	Check all timers in PLC and make sure system is set up properly	
7	Inspect all belts, infeed, discharge, and tunnel for wear	
8	Inspect tunnel heaters and wiring	
9	Check heat settings (seal bar(s) and tunnel), make sure seals and shrink on packages are good	
10	Inspect wiring for cracks in insulation and loose terminal connections	
11	Check amperage draw on all motors	
12	Inspect and clean photo eyes (check orientation of eyes to reflectors)	
13	Check and adjust (if necessary) timing of system in PLC	
14	Inspect air system for dirt and leaks	
15	Operational check and physical inspection of machine	
16	Check tunnel curtains for wear and heat containment	
17	Check spare parts inventory and make recommendations	



INDUSTRIAL FASTENING EXPERTS



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COMPLETE INDUSTRIAL SUPPLY